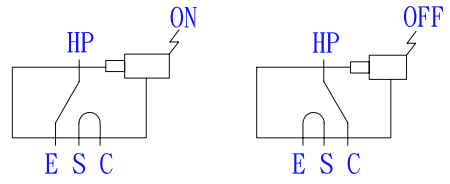
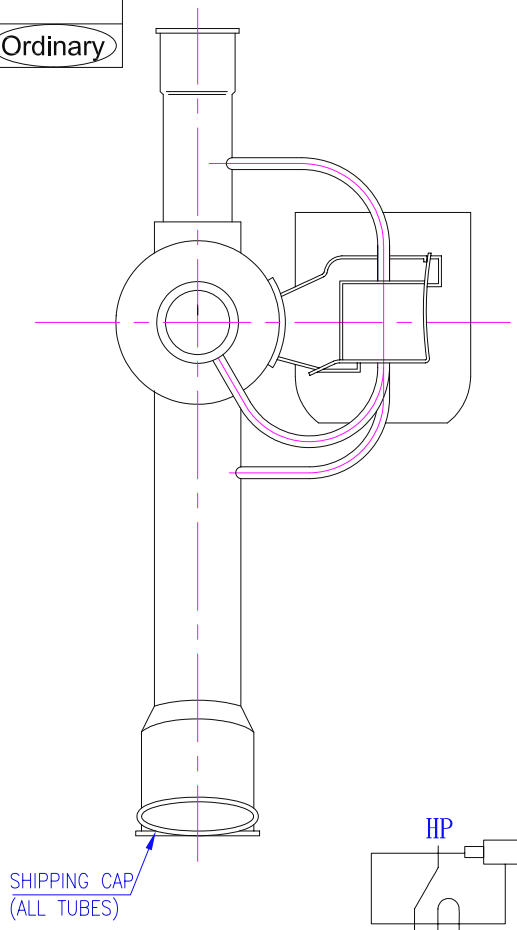
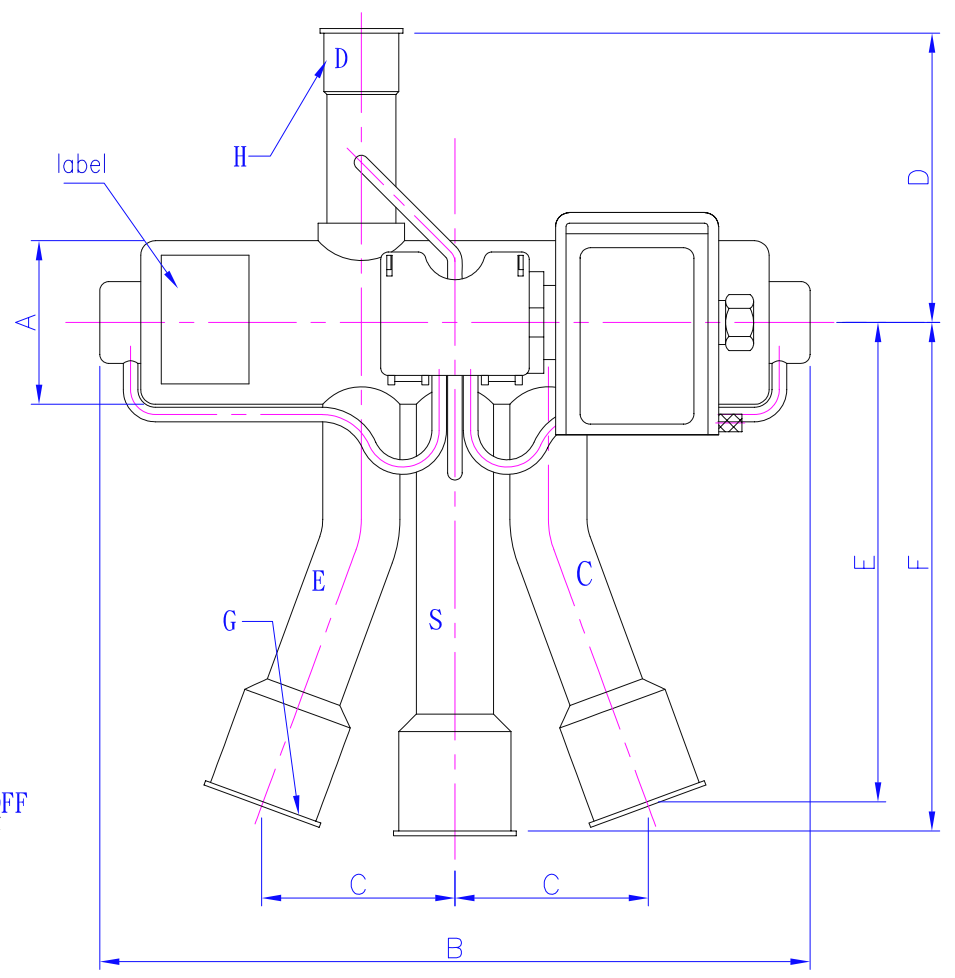


Material	
Color	
Appearance	A , B , C , D
Tolerance	Precision,Medium, Ordinary




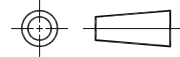
Refrigerant flow direction



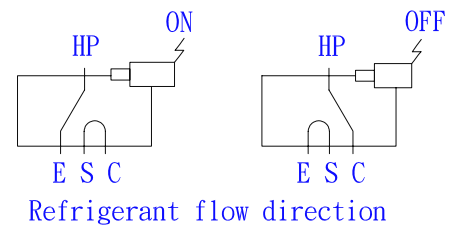
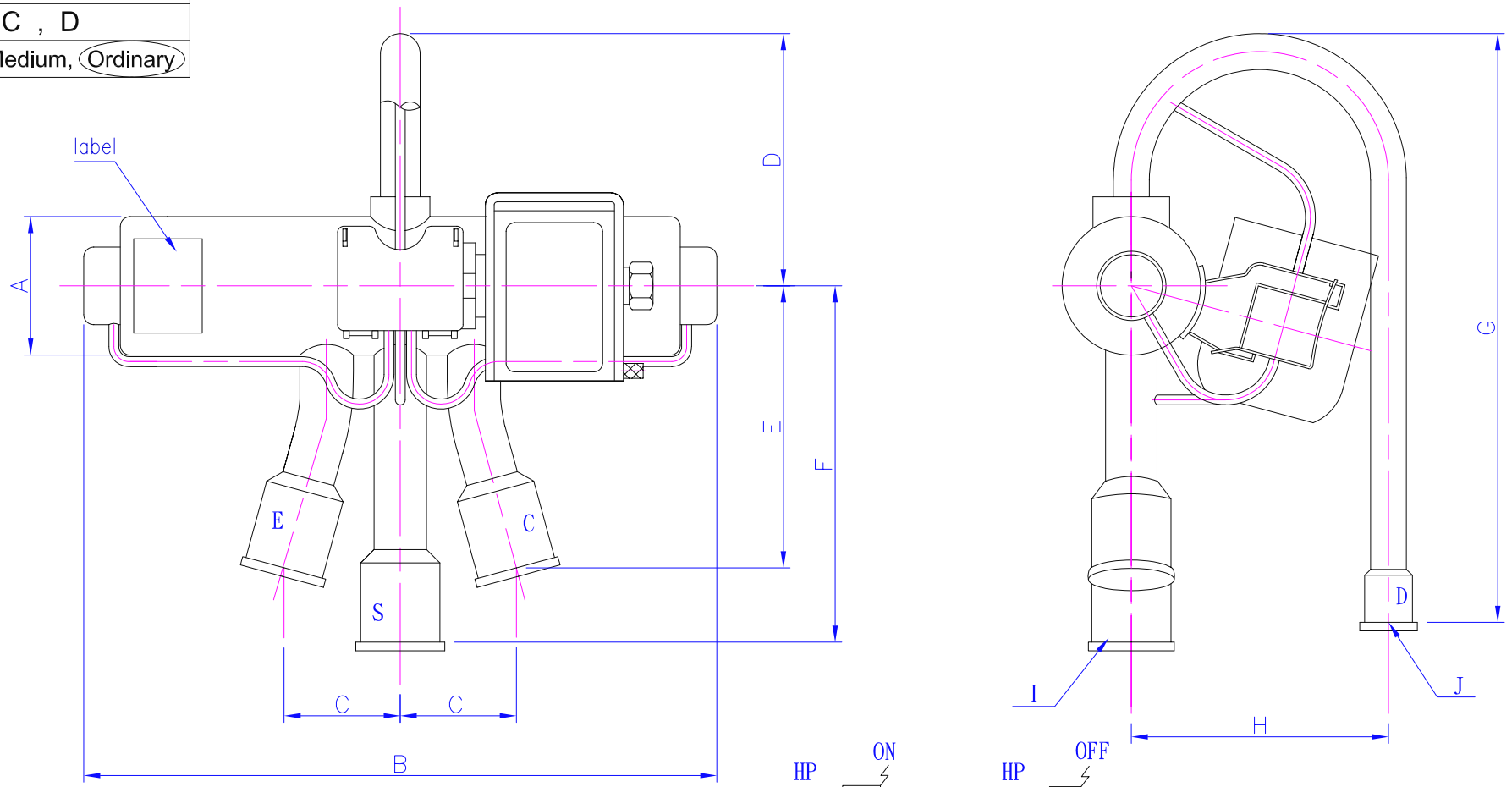
NOTE:

1. WHEN WELDING CONNECTION TUBES, NECESSARY PROTECTION SHOULD BE ADOPT TO AVOID MAIN VALVE BODY'S TEMPERATURE EXCEEDING 120°C.
2. WHEN INSTALLING, KEEP THE AXIS OF MAIN VALVE BODY IN HORIZONTAL.
3. ALL TUBE ENDS SHOULD BE SEALED BY SEALED BY CAPS.
4. TIGHT TORQUE OF SOLENOID COIL: 2±0.5N. M.

NO.	Date	Drawn	Checked	Approved


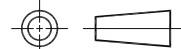
DO NOT SCALE DRAWING	MODEL		 <b>HON HAMN GROUP CORP.</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	MATERIAL		
	FINISHED		
THIRD ANGLE PROJ.	Q'TY		DESCRIPTION
	DRAWN	DATE	DRAWING NO
DECIMAL TOLERANCES	CHECK		<b>4 WAY REVERSING VALVE-1</b>
x .xx .xxx	DESIGN		SIZE
ANGLES X. DEG			<b>A4</b>
			REV:
			SCALE
			SHEET
			1 OF 1

Material	
Color	
Appearance	A , B , C , D
Tolerance	Precision,Medium, Ordinary



- Note:
1. When welding connection tubes, necessary protection should be adopted to avoid main valve body's temperature exceeding 120°C.
  2. When installing, keep the axis of main valve body in horizontal.
  3. All tube ends should be sealed by caps.
  4. Tight torque of solenoid coil: 2±0.5N.m.

NO.	Date	Drawn	Checked	Approved

DO NOT SCALE DRAWING	MODEL		 <b>HON HAMN GROUP CORP.</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	MATERIAL		
	FINISHED		
THIRD ANGLE PROJ.	Q'TY		DESCRIPTION
	DRAWN	DATE	DRAWING NO
DECIMAL TOLERANCES	CHECK		<b>4 WAY REVERSING VALVE-2</b>
x .xx .xxx	DESIGN		SIZE
ANGLES X. DEG			<b>A4</b>
			REV:
			SCALE
			SHEET
			1 OF 1